







Model Curriculum QC Inspector Level 4

SECTOR: AUTOMOTIVE

SUB-SECTOR: MANUFACTURING SUPPORT

OCCUPATION: QUALITY ASSURANCE

REF ID: ASC/Q6303, VERSION 1.0

NSQF LEVEL: 4























Certificate

CURRICULUM COMPLIANCE TO QUALIFICATION PACK - NATIONAL OCCUPATIONAL STANDARDS

is hereby issued by the

AUTOMOTIVE SKILLS DEVELOPMENT COUNCIL

for

MODEL CURRICULUM

Complying to National Occupational Standards of Job Role/Qualification Pack "QC Inspector Level 4" QP No: ASC/Q6303, NSQF Level 4"

Date of Issuance: January 10th, 2018

Valid up to: January 10th, 2020*

*Valid up to the next review date of the Qualification Pack

Authorised Signatory (Automotive Skills Development Council













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CURRICULUM / SYLLABUS

This program is aimed at training candidates for the job of a "**QC Inspector Level 4**", in the "**Automotive**" Sector/Industry and aims at building the following key competencies amongst the learner

Program Name	QC Inspector L4			
Qualification Pack Code	ASC/Q6303, v1.0			
Version No.	1.0 Version Update Date 10 th April 2019			
Pre-requisites to Training	ITI in Mechanical/Electrical/Electronic Engineering (Product content based)			
Training Outcomes	 After completing this programme, participants will be able to: Inspect and maintain the product quality and implement corrective action. Maintain a safe and healthy work place by adhering to the safety guidelines in the working area of the organization and follow the practices which are not impacting the environment in a negative manner. Ensure all 5S activity both at the shop floor and the office area to facilitate increase in work production. 			













This course encompasses $\underline{3}$ out of $\underline{3}$ National Occupational Standards (NOS) of " \underline{QC} Inspector Level 4" Qualification Pack issued by " $\underline{Automotive}$ Skills Development Council".

Sr. No.	Module	Key Learning Outcomes	Equipment Required
1	Introduction Theory Duration (hh:mm) 10:00 Practical Duration (hh:mm) 00.00 Corresponding NOS Code Bridge Module	 List various auto manufacturers Discuss terms associated with the sector List job opportunities as QC Inspector List role and responsibilities of a QC Inspector 	
2	Inspect the product quality Theory Duration (hh:mm) 45:00 Practical Duration (hh:mm) 95.00 Corresponding NOS Code ASC/N6303	 Demonstrate process of inspection at different stages. Demonstrate use of inspection equipment and instrument such as Vernier micrometres, height gauge & surface plate, slip gauge, combination gauges, gauges- Bore, Air, Profile, Dial, instrument / equipment such as surface roughness tester, roundness etc. and coordinate measurement machine (CMM). Carryout preservation of samples such as master sample for PPAP, inspected batch sample and reference sample for the defect library for monitoring product quality. Demonstrate inspection process of the product covering the checkpoints such as part for scratches, dents, damages, packing as per the norms etc., identification sticker/number/label placed on the product and functioning of the products and its components. Prepare inspection reports and relevant documents. Prepare records in IR, ERP system. Prepare capability index calculation/ charting as per the SOP. Conduct audit of production line for First Off Inspection report, CP for coverage of parameters, stage inspection & Process capability charts etc. Follow organization policies and procedures for storage and preservation of materials. 	 Sample Parts used in Automotive applicant Vernier calliper, micrometer, height gauge, surface plate, slip gauges, combination gauges, Gauges – Bore, Air, Profile, Dial Equipment such as surface roughness tester, roundness etc. Co-ordinate measurement machine (CMM). Centre Bench Defective Samples Preferably with Dent, Scratches, Rust, Sharp Burrs Labels, Stickers, Sample Insp Report Format Limit Samples for Visual Defects Manuals for SPC, APQP, MSA TS Standard Manual. Gloves, Apron, Safety Shoes









Sr. No.	Module	Key Learning Outcomes	Equipment Required
3	Maintain the product quality Theory Duration (hh:mm) 40:00 Practical Duration (hh:mm) 80.00 Corresponding NOS Code ASC/N6303	 Follow TS-16949/any other QMS system guidelines followed in the organization. Describe New Development Product (NPD), Dock Audit, process. Describe APQP, PFMEA CP process and its application. Demonstrate process of disposing the scrapped the product in the scrap yard. Describe problem solving & analysis tools like 8Ds, five why analysis etc. Implement problem solving & analysis tools for collecting data regarding the problem. Describe RCA analysis techniques. Implement CAPA for discrepancies in the parameters identified in the IR. Explain Calibration system for instrument and gauges and be able to conduct R+R study. Explain function of parts and aggregates. 	Sample Parts used in Automotive applicant Vernier calliper, micrometer, height gauge, surface plate, slip gauges, combination gauges, Gauges — Bore, Air, Profile, Dial Equipment such as surface roughness tester, roundness etc. Co-ordinate measurement machine (CMM). Centre Bench Defective Samples Preferably with Dent, Scratches, Rust, Sharp Burrs Labels, Stickers, Sample Insp Report Format Limit Samples for Visual Defects Manuals for SPC, APQP, MSA TS Standard Manual. Gloves, Apron, Safety Shoes
4	Maintain a safe, clean and healthy working environment Theory Duration (hh:mm) 30:00 Practical Duration (hh:mm) 40:00 Corresponding NOS Code ASC/N0006	 List workplace hazards and risks Use personal protective equipment like safety gloves, safety glasses, safety shoes and safety helmet at workplace. Identify activities which can cause potential injury Report concerned authorities about the potential risks Report concerned authorities about machine breakdowns, damages Support the safety team and the supervisor in creating the risk mitigation plan Follow the instructions given in the equipment manual Follow the safety, health and environment related practices Follow safety signs placed on the shop floor Demonstrate use of fire-fighting equipment List the contents of first aid kit. Maintain a clean and safe working environment Attend all safety and fire drills to be self-aware of safety hazards and preventive techniques 	Housekeeping material: Cleaning agents, Cleaning cloth, Waste container, Dust pan & brush set, Liquid soap, Hand towel, Fire extinguisher, Safety Gears Safety Shoes, Ear plug, goggles, Gloves, helmet, First Aid Kit









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		 Maintain high standards of personal hygiene at the work place Follow organizational procedure of waste disposal Report appropriately to medical officer/ HR in case of self or an employee's illness 	
5	Maintaining 5S at the work premises Theory Duration (hh:mm) 25:00 Practical Duration (hh:mm) 35:00 Corresponding NOS Code ASC/N0021	 Examine that work area, tools, equipment and materials are clean Maintain proper storage for the inventory, cleaning material and equipment. Demonstrate personal hygiene and cleanliness at workplace. Identify daily cleaning standards and schedules to create a clean working environment Sort and label materials, tools and equipment's and spare parts while storing. Segregate waste into hazardous and nonhazardous waste and dispose the waste as per SOP. Follow 5S guidelines at workplace 	5S Charts, Posters and literature
	Total Duration Theory Duration (hh:mm) 150:00 Practical Duration (hh:mm) 250:00	 Unique Equipment Required Sample Parts Applicable to Automotive application, Defective Sample Preferably with Dent, Scratches, Rust, Sharp Burrs, Limit Samples Visual Defects Vernier calliper, micrometer, height gauge, surface plate, slip gauge combination gauges, standard pin set. Gauges – Bore, Air, Profile, Dial Equipment such as surface roughness tester, roundness profile project Co-ordinate measurement machine (CMM). Centre Bench, V Blocks, clamps, feeler group, Labels, Stickers, Sample Inspection Report Format Manuals for SPC, APQP, MSA TS Standard Manual. Safety Materials: Fire extinguisher, Leather safety gloves, leather aprosafety glasses, Ear Plug, Safety Shoe and First aid kit Cleaning material and other tools: Wire brush (M.S.), Cleaning age Cleaning cloth, Waste container, Dust pan & brush set 	

Grand Total Course Duration: 400 Hours, 0 Minutes

(This syllabus/ curriculum has been approved by <u>Automotive Skills Development Council)</u>









Trainer Prerequisites for Job role: "QC Inspector Level 4" mapped to Qualification Pack: "ASC/Q6303, Version 1.0"

S. No.	Area	Details
1	Description	To deliver accredited training service, mapping to the curriculum detailed above, in accordance with the Qualification Pack "ASC/Q6303, Version 1.0".
2	Personal Attributes	 Aptitude for conducting training, and pre/ post work to ensure competent, employable candidates at the end of the training. Strong communication skills, interpersonal skills, ability to work as part of a team; a passion for quality and for developing others; well organized and focused. Eager to learn and keep oneself abreast of the latest developments and newer technologies used in the various systems of the vehicle and its aggregates is highly desirable. Should be able to demonstrate the usage of workshop equipment, instruments, special instruments and tools. Should have sharp diagnostic abilities for identifying reasons of problems in vehicles and troubleshoot. Should be hands-on with quality control inspection practices to provide actual training.
3	Minimum Educational Qualifications	Diploma in Mechanical/Electrical/Electronic Engineering
4a	Domain Certification	Certified for Job Role: "QC Inspector Level 4" mapped to QP: ASC/Q6303, v1.0. Minimum qualifying score 80%, as per ASDC guidelines.
4b	Platform Certification	Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "MEP/ Q2601". Minimum accepted score as per ASDC guidelines is 80%.
5	Experience	5 years for diploma holder









Annexure: Assessment Criteria

Assessment Criteria	
Job Role	QC Inspector Level 4
Qualification Pack	ASC/Q6303, v1.0
Sector Skill Council	Automotive

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
- 4. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criterion.
- 5. To pass the Qualification Pack, every trainee should score a minimum of 70% of aggregate marks to successfully clear the assessment.
- 6. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.

Sr.				Marks	Allocation	cation	
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica I	
1	ASC/N6303 Inspect and maintain the product quality	PC1. maintain and preserve following samples for monitoring product quality • master sample for PPAP • inspected batch samples • reference samples for the defect library		1	5	1	
		PC2. conduct the process of Inspection at the stages: • complete dimensional /Layout Inspection at development stage & later as per the periodicity such as annual for re- validation • in the Production phase as per the CP/ Quality plan/ sampling Plan/ stage inspection plans/ First off IR.	100	2	4	2	
		PC3. have an acceptable level of R & R for handling inspection equipment and instruments such as vernier, micrometers		2	4	2	









Sr.			Marks Allocation			
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica I
		 height Gauge & surface plate, slip gauges Combination gauges gauges – Bore, Air, Profile, Dial instruments / equipment such as surface roughness tester, roundness etc. co-ordinate measurement machine (CMM) 				
		PC4. have an elementary understanding of Calibration system for the measuring instruments and ensure getting the equipment/ gauges etc calibrated with the support of QA Standards Room or external agency		1	4	1
		PC5. conduct an inspection of the product covering the following checkpoints: • visual inspection of the part for scratches, dents, damages, packing as per the norms etc. • special inspection using precision measuring equipment, performance trials etc. • identification sticker/ number/ label placed on the product • functioning of the product and its components • review material inspection report from the lab to verify acceptance • documentation pertaining to the Quality		2	4	2
		PC6. coordinate with the respective process owners / seniors in QA and implement CAPA for discrepancies in the parameters identified in the IR on immediate basis		2	4	2
		PC7. review the effectiveness of implementation and repeat the process till the discrepancies are resolved		1	4	1
		PC8. document the observations of the inspection and maintain records such as IR, ERP-System record and special process capability index calculation/charting as per the SOP		1	4	1
		PC9. raise a scrap note and dispose off the scrapped product in the scrap yard as per the defined procedure maintaining the HSE compliance as is the case i.e. New product/process development / Production phase, the reports and Part Submission Warrant, PPAP are to be prepared		1	5	1









Sr.				Marks	Allocation	
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica
		based on the implementation of information flow system in organization like ERP/SAP, upload the reports	Warks			
		PC10.First Off Inspection Report, CP for coverage of parameters		2	4	2
		PC11.stage Inspection & Process capability Charts		1	4	1
		PC12.availability of validated gauges		1	4	1
		PC13.R & R PC14.training of Production Technicians to the CP		2	4	2
		PC15.documentation formats				
		PC16.work as a CFT member of the team formed for PFMEA, CP & solving a problem pertaining to the products handled. Collect data regarding the problem as decided in the team discussions		1	5	1
		PC17.participate for preparation of Fault tree, conducting simulation and implementation of actions		1	4	1
		PC18.participate for updating relevant documentation		1	4	1
		PC19.assist the NPD department in efficient development of the new product by		2	4	2
		PC20.sharing all the problems related to QCD observed in the existing products		1	5	1
		PC21.identify opportunities for improvements in process based on trends or		2	4	2
		PC22.observations in PC - charts, tool Life, poka yoke, reduction in non- value added (NVA) activities & put these up for consideration to senior management		2	4	2
			Total	100	25	75
2	ASC/N0021 Maintain 5S at the work premises	PC1. identify activities which can cause potential injury through sharp objects, burns, fall, electricity, gas leakages, radiation, poisonous fumes, chemicals, loud noise		9	2	7
		PC2. inform the concerned authorities about the potential risks identified in the processes, workplace area/ layout, materials used etc	100	9	2	7
		PC3. inform the concerned authorities about damages which can potentially harm man/ machine during operations		9	2	7









Sr.				Marks	Allocation	
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica I
		PC4. create awareness amongst other by sharing information on the identified risks		9	2	7
		PC5. follow the instructions given on the equipment manual describing the operating process of the equipment		9	3	6
		PC6. follow the Safety, Health and Environment related practices developed by the organization		9	3	6
		PC7. operate the machine using the recommended Personal Protective Equipment (PPE)		10	3	7
		PC8. maintain a clean and safe working environment near the workplace and ensure there is no spillage of chemicals, production waste, oil, solvents etc		9	2	7
		PC9. maintain high standards of personal hygiene at the work place		9	2	7
		PC10.ensure that the waste disposal takes place in the designated area as per organization SOP		9	2	7
		PC11.inform appropriately the medical officer/ HR in case of self or an employee's illness of contagious nature so that preventive actions can be planned for others		9	2	7
		can be planned for earlers	Total	100	25	75
3	ASC/N0006 Maintain a safe and healthy working environment	PC1. follow the sorting process and check that the tools, fixtures & jigs that are lying on workstations are the ones in use and un-necessary items are not cluttering the workbenches or work surfaces	7 0 3 3 3 1	4	1	3
		PC2. ensure segregation of waste in hazardous/ non-Hazardous waste as per the sorting work instructions		4	1	3
		PC3. follow the technique of waste disposal and waste storage in the proper bins as per SOP		4	1	3
		PC4. segregate the items which are labelled as red tag items for the process area and keep them in the correct places	100	4	1	3
		PC5. sort the tools/ equipment/ fasteners/ spare parts as per specifications/ utility into proper trays, cabinets, lockers as mentioned in the 5S guidelines/ work instructions		4	1	3
		PC6. ensure that areas of material storage areas are not overflowing		3	1	2
		PC7. properly stack the various types of boxes and containers as per the		4	1	3









Sr.			Marks Allocation			
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica I
		size/ utility to avoid any fall of items/ breakage and also enable easy sorting when required				
		PC8. return the extra material and tools to the designated sections and make sure that no additional material/tool is lying near the work area		4	1	3
		PC9. follow the floor markings/ area markings used for demarcating the various sections in the plant as per the prescribed instructions and standards		4	1	3
		PC10.follow the proper labelling mechanism of instruments/ boxes/ containers and maintaining reference files/ documents with the codes and the lists		4	1	3
		PC11.check that the items in the respective areas have been identified as broken or damaged		3	0	3
		PC12.follow the given instructions and check for labelling of fluids, oils. lubricants, solvents, chemicals etc. and proper storage of the same to avoid spillage, leakage, fire etc.		4	1	3
		PC13.make sure that all material and tools are stored in the designated places and in the manner indicated in the 5S instructions		4	1	3
		PC14.check whether safety glasses are clean and in good condition		3	1	2
		PC15.keep all outside surfaces of recycling containers are clean		3	1	2
		PC16.ensure that the area has floors swept, machinery clean and generally clean. In case of cleaning, ensure that proper displays are maintained on the floor which indicate potential safety hazards		4	1	3
		PC17.check whether all hoses, cabling & wires are clean, in good condition and clamped to avoid any mishap or mix up		4	1	3
		PC18.ensure workbenches and work surfaces are clean and in good condition		3	1	2
		PC19.follow the cleaning schedule for the lighting system to ensure proper illumination		4	1	3
		PC20.store the cleaning material and equipment in the correct location and in good condition		4	1	3









Sr.				Marks	Allocation	
No.	NOS No.	Compulsory NOS Name	Total Marks	Out of	Theory	Practica I
		PC21.ensure self-cleanliness- clean uniform, clean shoes, clean gloves, clean helmets, personal hygiene		4	1	3
		PC22.follow the daily cleaning standards and schedules to create a clean working environment		4	1	3
		PC23.attend all training programs for employees on 5S		4	1	3
		PC24.support the team during the audit of 5S		4	1	3
		PC25.participate actively in employee work groups on 5S and encourage team members for active participation		5	1	4
		PC26.follow the guidelines for What to do and What not to do to build sustainability in 5S as mentioned in the 5S check lists/ work instructions		4	1	3
			Total	100	25	75
		Grand Total		300	75	225
		Percentage Weightage:			25%	75%
		Minimum Pass % to qualify (aggregate):			80)%





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Prof. M. A. Kadu

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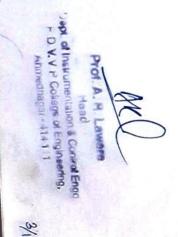
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Attendance Record for QC Inspector Level 4

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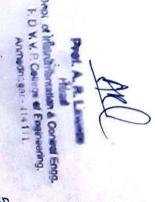
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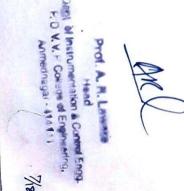
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Attendance Record for QC Inspector Level 4

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Attendance Record for QC Inspector Level 4

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Sign of Trainer	Total Hours	Priyanka Dattatray Jare	Abhishek Mohan Khadake	Akash Rajendra Kotkar	Adinath Bhausaheb Katore	Sachin Navnath Karale	Akshay Sunil Gujar	Kalyani Vivek Patekar	Sachin Sambhaji Pund	Siddharth Sayaji Bhand	Ankush Devidas Shelke	Name of Student
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Attendance Record for QC Inspector Level 4

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Attendance Record for QC Inspector Level 4

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Sign of Trainer Made	Total Hours	Priyanka Dattatray Jare	Abhishek Mohan Khadake	Akash Rajendra Kotkar	Adinath Bhausaheb Katore	Sachin Navnath Karale	Akshay Sunil Gujar	Kalyani Vivek Patekar	Sachin Sambhaji Pund	Siddharth Sayaji Bhand	Ankush Devidas Shelke	Name of Student
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Sign of Trainer	Total Hours	Komal Babasaheb Madake	Pooja Pandharinath Musale	Nikita Bhausaheb Dhepe	Vidya Gorakshnath Dongare	Sudhir Bapusaheb Shinde	Dattatray Dinkar Gangarde	Mayuresh Bhausaheb Deokar	Pravin Vishnu Nalawade	Sagar Vishnu Nalawade	Akash Satish Deshmukh	Name of Student	Atter
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P. D. K. V. P. College of Engineering.



Scheme Name College/Institute Name

PMKVY-TI- AICTE

Dr. Vithalrao Vikhe Patil College of Engineering

Batch id 1-4093716041 **Job Role Name** QC INSPECTOR LEVEL 4 Job Role Code ASC/Q6303 **Total number of Candidates** 20 **Total Assessed Candidates** 11 **Total Pass Candidates** 9 2 **Total Fail Candidates Total Absent Candidates** 9

S. No.	Batch ID	Candidate ID / Trainee ID	Trainee Name	Result s
1	1-4093716041	1-4093565751	Ankush Devidas Shelke	Absent
2	1-4093716041	1-4093565754	Siddharth Sayaji Bhand	Pass
3	1-4093716041	1-4093565756	Pund Sachin Sambhaji	Pass
4	1-4093716041	1-4093565758	Kalyani Vivek Patekar	Pass
5	1-4093716041	1-4093565760	Akshay Sunil Gujar	Absent
6	1-4093716041	1-4093565832	Sachin Navnath Karale	Absent
7	1-4093716041	1-4093565834	Adinath Bhausaheb Katore	Absent
8	1-4093716041	1-4093565836	Akash Rajendra Kotakar	Absent
9	1-4093716041	1-4093565838	Abhishek Mohan Khadke	Absent
10	1-4093716041	1-4093565891	Priyanka Dattatray Jare	Pass
11	1-4093716041	1-4093716044	Akash Satish Deshmukh	Pass
12	1-4093716041	1-4093716046	Sagar Vishnu Nalawade	Absent
13	1-4093716041	1-4093716048	Pravin Vishnu Nalawade	Fail
14	1-4093716041	1-4093716050	Mayuresh Bhausaheb Devkar	Absent
15	1-4093716041	1-4093716052	Dattatray Dinkar Gangarde	Fail
16	1-4093716041	1-4093716054	Sudhir Bapusaheb Shinde	Pass
17	1-4093716041	1-4093716056	Vidya Gorakshanath Dongare	Pass
18	1-4093716041	1-4093716058	Nikita Bhausaheb Dhepe	Absent
19	1-4093716041	1-4093716060	Pooja Pandharinath Musale	Pass
20	1-4093716041	1-4093716072	Komal Babasaheb Madke	Pass









सत्यमेव जयते GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP



Certificate

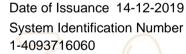
This is to certify that

Ms. Pooja Pandharinath Musale D/o Pandharinath has successfully cleared the assessment for the role of QC Inspector (QP No. - ASC/Q6303) conforming to National Skills Qualifications Framework Level-4



Nikunj Sanghi Chairman, Automotive Skills Development Council







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